## VERICUT® CNC Machine Software

Simulate both additive and traditional machining capabilities

# ADDITIVE MANUFACTURING

#### **Verify Laser Activity**

VERICUT's Additive module simulates added material via directed energy deposition (DED), laser sintering, 3D printer and powder bed layups from their build files, wire-fed additives, thermo-plastic composite additives, welding, and other layup processes that add material. These additive processes are used to create a "near net shape" part.

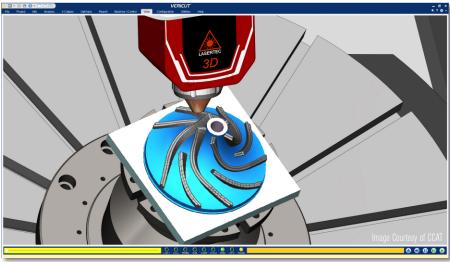
#### Additive Functions

Additive tools have an "Additive Functions" group with options to validate laser, material, and gas usage (sometimes referred to as "recipes") during the simulation. Errors are issued when checked additive functions are improperly used, or set out of the expected range.

#### **Droplet Technology**

Realistic Appearance: Added material in VERICUT is easy to distinguish from machined stock. Programmers clearly see when part features that require finishing have been machined.

History: Each bead (or "droplet") stores "built-in" intelligence that NC Programmers use to quickly find the



source of errors, voids in material layers, problem cuts in added material, and where misplaced material came from, with a single click.

#### 5-Axis Machining

The verification process of VERICUT accurately checks for errors on all 5-axis milling, turning, and additive laser sintering processes no matter how complex the operation.

#### **Hybrid Manufacturing**

In VERICUT, additive operations are combined in any order with traditional "subtractive" machining, such as

### Key Benefits & Features

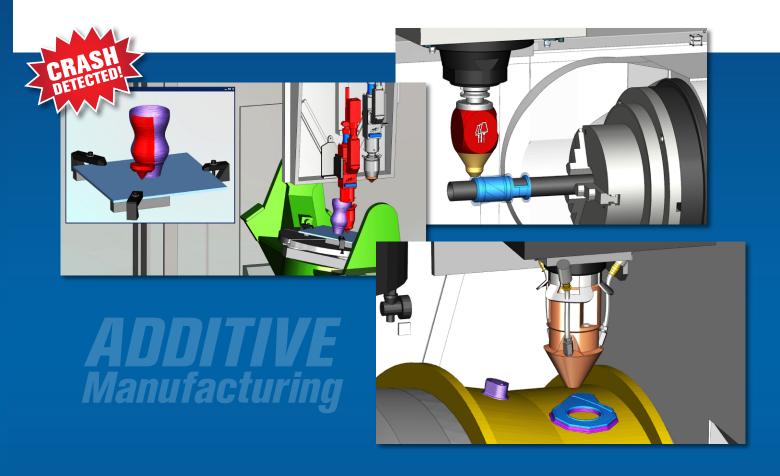
Identify errors, voids, and misplaced material
Simulate G-code programs for hybrid machines
Detect collisions between the hybrid machine and additive part
Verify laser activity, power, material feed, and gas glow
Visualize realistic appearance of material deposition & machine features



milling, drilling, turning, etc. The realistic appearance of added material allows NC Programmers to tell that all necessary machining has been performed.

#### **Detect Collisions**

VERICUT detects collisions between the machine and additive part with its collision checking extended to cover additive parts as they are being built, and expensive super multitasking machine laser equipment.



"We looked at all of the major manufacturing software providers for their simulation capabilities and VERICUT was the only one that met our needs out of the box."

- Austin Kron, Managing Director, BeAM Machines

#### Additive Partners





















